

Rubber chemicals Product Range

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Cohedur® NaMBT Renacit® Vulcuren® Vulkacit® Vulkalent® Vulkanol® Vulkanox® Vulkasil® Vulkasil®



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LANXESS is a globally operating supplier of rubber chemicals for the rubber processing industry with a broad product range, tailored to meet the requirements of a wide variety of applications: in automotive engineering, electronics, construction, mechanical engineering, industrial plants, oil exploration, aviation, domestic goods and many other industries.

Resistance to abrasion, heat and aggressive environmental influences are just a few of the excellent properties which make our products so attractive to our international customers.

This brochure gives information on our portfolio of rubber chemicals. The grades belonging to one category are listed in the same table. The tables give data on the chemical composition, supply form, standard packaging, the most important characteristic data, the basic properties and the main fields of application for each product.

The information given regarding packaging applies to grades produced in Europe. The packaging of grades from other sources may be different.

For further or more detailed information please do not hesitate to contact our local experts. You will find their addresses at the end of this brochure.

For information on food contact applications, please contact the Health, Safety, Environment and Quality Department (HSEQ) of LANXESS Germany or, for business in the USA, the LANXESS Product Safety and Regulatory Affairs Department in Pittsburgh, PA.

Further literature is available giving detailed information on the individual products. And, of course, information can be found on our Internet site: www.lanxess.com

Please note:

The information contained in this publication is current as of 2/2006. Please contact LANXESS Deutschland GmbH or LANXESS Corporation to determine if this publication has been revised.

Versatile and fast accelerators used alone or in conjunction with other accelerators, giving a very broad plateau and good aging resistance.

Applications

Rubber footwear and other hot-air cured goods; moldings and technical goods of all types, e.g. roll covers, conveyor belting, transmission belting, footwear soles and heels, hose, profiles, cables, bicycle and car tires, cellular rubber goods.

Product range and typical properties

Product	Chemical composition (international abbreviation)	Density (g/cm³)	Initial melting point (°C)	Physical form	Standard packaging	Remarks
Vulkacit®				yellowish white	00 kg papar	
Merkapto/C	2-mercapto-	1 5	≥ 174	powder, low dust	20 kg paper	
Vulkacit®	benzothiazole (MBT)	1.5	2174	yellowish micro-	bags on pallets	
Merkapto/MG-C				granules, low dust	and FIBC	
Vulkacit [®] ZM	zinc-2-mercapto-			yellowish white	20 kg paper	free MBT: 11-16 %
Vulkacit [®] ZM-2	benzothiazole (ZMBT)	1.7	_	powder	bags on pallets	free MBT: max. 2.0 %
Vulkacit [®] DM/C				cream-colored		
	dibenzothiazyl			powder, low dust	20 kg paper	
Vulkacit [®] DM/MG-C	disulfide	1.5	≥ 168	cream-colored	bags on pallets	
	(MBTS)			microgranules,	and FIBC	
				low dust		

NaMBT

Chemical intermediate and flotation agent

Characteristics

Aniline-based chemical intermediate and flotation agent.

Applications

NaMBT is the main intermediate for sulfenamide and thiazole accelerators. It also serves as a flotation agent for the mining industry, a corrosion inhibitor in various fluids and a metal deactivator for copper and copper alloys.

Product	Chemical composition (international	Density (g/cm³)	Physical form	Standard packaging
	abbreviation)			
NaMBT	50 % aqueous solution of sodium-2-mercapto- benzothiazole (NaMBT)	1.26	yellow to brown liquid	tank truck, container and rolling channel drums

Fast, yet very safe accelerators giving a much delayed onset of cure, i.e. steep vulcanization curves.

Applications

Used mainly for tires. Also suitable for dynamically stressed technical goods, e.g. buffers and conveyor belting, and for technical moldings and extrudates in general, e.g. seals, hose, profiles, footwear, cable sheathing and insulation.

Product	Chemical composition	Density (g/cm³)	Initial melting	Physical form	Standard packaging	
	(international abbreviation)		point (°C)			
Vulkacit [®] CZ/C	N-cyclohexyl- 2-benzothiazyl	1.0	2.00	white to grayish powder, low dust		
Vulkacit [®] CZ/EG-C	sulfenamide (CBS)	1.3	≥98	light gray granules, Iow dust		
Vulkacit [®] NZ/EG-C	N-tert. butyl- benzothiazyl sul- fenamide (TBBS)	1.3	≥ 106	white to grayish powder, low dust	20 kg paper bags on pallets and FIBC	
Vulkacit [®] MOZ/LG	2-(morpholinothio)- benzothiazole (MBS)	1.35	-	yellow lentil-shaped granules		
Vulkacit® DZ/EG-C	N,N-dicyclohexyl-2- benzothiazyl sulfen- amide (DCBS)	1.2	≥96	beige granules, low dust		

Fast accelerators used alone or in conjunction with other accelerators, especially for efficient or sulfurless vulcanization.

Applications

Transparent, white and colored rubber goods, especially technical goods of all types that must withstand heat. Also suitable for cable sheathing and insulation, bathing articles, fabric proofing, dipped goods and ebonite.

Product range and typical properties

Product	Chemical composition (international abbreviation)	Density (g/cm³)	Initial melting point (°C)	Physical form	Standard packaging
Vulkacit® Thiuram/C	tetramethyl thiuram disulfide (TMTD)	1.3	≥ 142 (melting point)	white to grayish powder, low dust	20 kg paper bags
Vulkacit [®] I	dimethyl diphenyl thiuram disulfide	1.4	≥ 180	white to grayish powder	on pallets

Vulkacit®

Guanidine accelerators

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Characteristics

Used alone, these accelerators give a slow onset of cure and relatively long curing times. Useful as secondary accelerators for mercapto and sulfenamide accelerators.

Applications

These accelerators are used alone for thick sectioned goods. In conjunction with other accelerators, they are used for technical rubber goods, e.g. roll covers, moldings and extrudates, footwear, fabric proofing, and cable sheathing and insulation; also used as a foam stabilizer in latex compounds.

Product	Chemical composition (international abbreviation)	Density (g/cm³)	Melting point (°C)	Physical form	Standard packaging
Vulkacit [®] D Vulkacit [®] D/C	diphenyl guanidine (DPG)	1.19	≥ 145	white to light pinkish powder white to light pinkish powder, low dust	20 kg paper bags on pallets
Vulkacit [®] D/EG-C				white to light pinkish granules, low dust	20 kg paper bags on pallets, FIBC on request

Very fast accelerators used alone or in conjunction with other accelerators.

Applications

Used alone or together with other accelerators for technical goods of every description, footwear and cables, dipped goods, fabric proofing, latex goods of all types (including threads and foam rubber), self-curing compounds and solutions, sheets etc.

Product range and typical properties

Product	Chemical	Density	Initial	Physical	Standard
	composition	(g/cm³)	melting	form	packaging
	(international		point		
	abbreviation)		(°C)		
Vulkacit [®] LDA	zinc diethyl dithiocarbamate (ZDEC)	1.5	≥ 175		
Vulkacit [®] LDB	zinc dibutyl dithiocarbamate (ZDBC)	1.3	≥ 104		
Vulkacit [®] LDB/C	zinc dibutyl dithiocarbamate (ZDBC)	1.3	≥ 104	white to yellowish	20 kg paper bags
Vulkacit [®] P extra N	zinc ethylphenyl dithiocarbamate (ZEPC)	1.5	≥ 200	powder, low dust	on pallets
Vulkacit [®] ZBEC	zinc dibenzyl dithiocarbamate (ZBEC)	1.5	≥ 182		
Vulkacit [®] ZBEC/C	zinc dibenzyl dithiocarbamate (ZBEC)	1.5	≥ 182		

Vulkacit®

Amine accelerators

Characteristics

Vulkacit[®] 576 is a fast accelerator for highly elastic goods that are subject to heavy dynamic stresses and also for ebonite. Cohedur[®] H 30 is a slow accelerator for bulky goods and a secondary accelerator for use with products of the mercapto class.

Applications

Vulkacit[®] 576 is used for goods that are cured in presses, steam or hot air, and are subjected to dynamic stress. It is also used when the compound contains acidic ingredients or large amounts of reclaim or scrap. Cohedur[®] H 30 is used for press or steam cured goods, technical goods and ebonite.

Product	Chemical composition (international abbreviation)	Density (g/cm³)	Melting point (°C)	Physical form	Standard packaging	Remarks
Vulkacit® 576	butyraldehyde- aniline condensation product	0.99	_	amber-colored liquid	50 kg metal drums, 200 kg rolling channel drums and 2000 kg container	amine accelerators are not suitable for saturated rubbers e.g. EPDM and IIR
Cohedur® H 30	hexamethylene tetramine (HMT) with amorphous silica (about 3 %)	1.3	active ingredient sublimes without melting	white powder	20 kg paper bags on pallets	

Vulcuren[®] VP KA 9188 (Trial Product KA 9188) is a new crosslinker for the production of highly reversion-stable vulcanizates of NR, IR, SBR and BR and their blends.

Vulcuren[®] VP KA 9188 is recommended in combination with sulfur and accelerators such as mercaptobenzothiazoles or sulfenamides in conventional and semi-efficient vulcanization systems.

Applications

Vulcanizates crosslinked with Vulcuren[®] VP KA 9188 show excellent retention of static and dynamic modulus, tensile strength, tear strength, hardness, resilience, compression set, heat build-up and creep in the Goodrich Flexometer test, and of the loss factor tan δ . During sulfur vulcanization in the presence of Vulcuren[®] VP KA 9188, thermodynamically stable, flexible hybrid crosslinks are formed, which have the following structure (x \leq 3):

rubber- S_X -(CH₂)₆- S_X -rubber

Product	Chemical composition (international	Density (g/cm³)	Assay (%)	Physical form	Standard packaging
	abbreviation)				
Vulcuren® VP KA 9188	1,6-bis(N,N-dibenzyl- thiocarbamoyldithio)- hexane	1.25	87	light yellow to white powder, oil coated	17.5 kg paper bags on pallets

Vulkalent®

Retarders

Characteristics

Increasing additions improve the safety of compounds undergoing processing and prolong the flow times at curing temperatures.

Applications

Suitable for all normal methods of cure. Vulkalent[®] B/C is used mainly for light-colored goods which must not stain other objects or materials. Vulkalent[®] G, the most powerful retarder, is suitable for both light and dark goods. Vulkalent[®] E/C is particularly suitable for use with mercapto accelerators, and in thiuram vulcanization.

Product	Chemical composition (international abbreviation)	Density (g/cm³)	Initial melting point (°C)	Physical form	Standard packaging	Remarks
Vulkalent® B/C	phthalic anhydride (PTA)	1.51	≥ 128	white crystalline powder, oil coated	20 kg paper bags on pallets	not suitable for com- pounds containing Vulkacit [®] Thiuram without sulfur
Vulkalent® E∕C	N-phenyl-N- (trichloromethyl- sulfenyl)-benzene sulfonamide with additives	1.68	_	white to beige powder, oil coated	25 kg boxes on pallets	suitable for light and dark goods; in some cases substantially more effective than Vulkalent [®] B/C
Vulkalent® G	N-cyclohexylthio- phthalimide (CTP)	1.3	≥89	beige crystalline powder	25 kg paper bags on pallets	particularly suitable for compounds con- taining sulfenamide accelerators

These antioxidants afford outstanding protection against dynamic stress, oxidation, heat, ozone and rubber poisons. They cause severe staining and contact staining.

 $\mathsf{Vulkanox}^{\circledast}$ 4020 is an excellent stabilizer for polymers, especially for staining E-SBR.

Applications

Car, truck and earthmover tires; technical goods subjected to dynamic stress; spring components, conveyor and transmission belting, hose, seals; cable sheathing and insulation, inner tubes, roll covers.

Product range and typical properties

Product	Chemical composition (international abbreviation)	Staining ⁽¹⁾	Density (g/cm ³)	Initial melting point (°C)	Physical form	Standard packaging	Remarks
Vulkanox® 4010 NA/LG	N-isopropyl- N'-phenyl-p- phenylene- diamine (IPPD)	5-6	1.1	≥ 76	brownish Ientil-shaped granules	25 kg paper bags	best anti-flex cracking effect, very good ozone protection, good heat protection
Vulkanox® 4020/LG	N-(1,3-di- methylbutyl)- N'-phenyl-p-	5-6	1.02	≥ 45	brownish lentil-shaped granules	on pallets and FIBC	anti-flex cracking effect, slightly less effective than Vulkanox® 4010 NA,
Vulkanox® 4020 liquid	phenylene- diamine (6PPD)	5-6	1.02	solidifi- cation point ≥ 45	dark brown liquid	road or rail tanker tion	good anti-aging proper- ties, good ozone protec-
Vulkanox® 4030	N,N'-bis-(1,4- dimethylpentyl)- p-phenylene- diamine (77PD)	5	0.9	-	dark red liquid	180 kg rolling channel drums on pallets	optimum ozone protection, anti-aging properties less effective than with Vulkanox® 4010 NA and 4020
Vulkanox® 3100	mixture of diaryl-p- phenylene- diamines (DTPD)	5	1.2	≥ 95		20 kg paper bags on pallets and FIBC	excellent antiozonant for CR; in other diene rubbers: good anti-aging properties, anti-flex cracking effect and ozone protection less than with Vulkanox® 4010 NA and 4020, but improved long-term effect
Vulkanox® DPPD	N,N'-diphenyl-p- phenylenediamine (DPPD)	5	1.2	≥ 136		20 kg paper bags on pallets	in diene rubbers except CR: good anti-aging prop- erties, anti-flex cracking effect and ozone protec- tion, but less than with Vulkanox® 4010 NA and 4020, higher tendency to bloom in rubber because of lower solubility, there- fore restrictions if used alone

(1) $0 = no \text{ staining } \rightarrow 6 = very heavy staining}$

This antioxidant offers very good protection against oxidation and heat, and good protection against rubber poisons. The staining effects range from medium to relatively weak.

Applications

Used in conjunction with p-phenylenediamines for heavily stressed technical goods and tires. Used for technical goods in general, e.g. roll covers, buffers, conveyor and transmission belting, hose, profiles, seals. Also suitable for boots and footwear soles and heels.

Product range and typical properties

Product	Chemical composition (international abbreviation)	Staining ⁽¹⁾	Density (g/cm³)	Softening point (°C)	Physical form	Standard packaging	Remarks
Vulkanox® HS/LG	2,2,4-trimethyl- 1,2-dihydroquino- line, polymerized (TMQ)	3	1.1	90	yellow to brownish lentil-shaped granules	25 kg paper bags on pallets and FIBC	affords very good heat protection, especially in conjunc- tion with Vulkanox® MB or MB2; slight anti-flex cracking effect and slight antiozonant effect; improves the heat resistance of EPDM; also suitable for latex

(1) $0 = no \text{ staining } -> 6 = very heavy staining}$

These antioxidants impart resistance to oxygen, heat and in some cases flex cracking. They do not cause staining.

Applications

For white, colored, and transparent goods, e.g. white sidewalls, bicycle tires, floor covering materials, mats, light-colored footwear, footwear soles (including microcellular soles), dipped goods, fabric proofing, bathing goods, toys and light-colored technical goods of all types, whether made from solid rubber or latex.

Product	Chemical composition	Staining ⁽¹⁾	Density (g/cm³)	Physical form	Standard packaging	Remarks	
	(international abbreviation)		(g, cm)		puckuging		
Vulkanox® DS	mixture of alkyl- and aralkyl- substituted phenols	0	0.93	yellowish to reddish liquid; color changes do not affect performance	180 kg rolling channel drums on pallets	inexpensive antioxidants affording relatively good protection from oxygen and with some anti-flex cracking effect; non-	
Vulkanox® DS/F	mixture of alkyl- and aralkyl-sub- stituted phenols, solidified with inorganic filler	0	1.3	beige-yellow powder	15 kg paper bags on pallets	staining, even in goods exposed to light for long periods; very good anti-crazing effect; suitable for latex	
Vulkanox® SP	mixture of styrenated phenols (SPH)	0	1.09	clear amber viscous liquid	200 kg rolling channel drums on pallets	antioxidant, anti-flex cracking and anti- crazing effects slightly less powerful than those of Vulkanox® DS; very low volatility; suitable for latex	

(1) $0 = no \text{ staining } -> 6 = very heavy staining}$

Product range and typical properties

Characteristics

These antioxidants afford protection from oxygen, heat and unorientated crack formation (crazing). To some extent they are effective against rubber poisons and fatigue. Staining absent or minimal. No contact staining.

Applications

Vulkanox[®] BKF and SKF for light, colored and transparent articles, fabric proofing, bathing, technical rubber and latex goods (particularly foam rubber). Also for goods which must not stain objects or materials with which they come into contact.

Vulkanox[®] BHT for fabric proofing, toys, bathing goods, light-colored footwear, mats, floor coverings, light-colored hoses, white side-walls, threads and profiles, latex goods produced by the solution dipping process.

Vulkanox[®] MB, MB 2 and ZMB 2 mainly for heat-resistant thiuramcured goods, white and colored goods as listed for Vulkanox[®] BHT, transparent vulcanizates and latex foam.

Product	Chemical composition (international abbreviation)	Staining ⁽¹⁾	Density (g/cm ³)	Initial melting point (°C)	Physical form	Standard packaging	Remarks
Vulkanox® BKF ⁽²⁾	2,2'-methylene- bis-(4-methyl-6- tertbutylphenol) (BPH)	1	1.0	≥ 124	white to light beige-colored powder	15 kg paper bags	good protection from heat, oxygen, and (when used in conjunction with Vulkanox® MB or MB 2) against rubber poisons; suitable for latex
Vulkanox® SKF	sterically hindered polynuclear phenol	0	1.1	≥ 105	white to cream-colored powder	on pallets	slightly less effective than Vulkanox® BKF; does not discolor goods exposed to oxidizing agents (detergents)
Vulkanox® BHT ⁽²⁾	2,6-di-tert-butyl- 4-methylphenol (BHT) ⁽³⁾	0	1.0	solidifi- cation point 69	colorless crystals	25 kg paper bags on pallets	not recommended for articles needing very good heat resistance; excellent anti-crazing effect
Vulkanox® MB/MG	2-mercapto- benzimidazole (MBI)	0	1.4		yellowish white micro- granules		a weak antioxidant effect, which is some- what improved in vulca-
Vulkanox® MB 2/MG		0	1.3		white to beige-colored microgranules	20 kg paper bags	nizates whose cure is accelerated with dithiocarbamates;
Vulkanox® MB 2/MG-C		0	1.3		white to beige-colored microgranules, low dust	on pallets and FIBC	a brightening effect, especially if goods are transparent; used particularly as synergists
Vulkanox® ZMB 2/C 5	zinc-4- and 5-me- thyl-2-mercapto- benzimidazole (ZMMBI)	0	1.5	approx. 300, with decom- position	white to beige-colored powder, low dust	for other antioz	for other antiozonants; suitable for latex

(1) $0 = no \text{ staining } -> 6 = very heavy staining}$

(2) marketed by LANXESS's Basic Chemicals business unit

(3) The volatility of BHT means that it may migrate into materials which are not in direct contact with the rubber article. There may be a yellowish discoloration by reaction with nitrous fumes in the air.

Vulkazon[®] AFD, when used in conjunction with antiozonant waxes, is a very effective non-staining antiozonant for diene rubbers, though without antioxidant or anti-flex cracking effects. It can also be used without wax in the production of goods based on chloroprene rubber or blends of chloroprene rubber with IR or SBR.

Vulkazon[®] AFS is used, with or without antiozonant wax, mainly for chloroprene rubber. In other diene rubbers Vulkazon[®] AFS in conjunction with antiozonant wax is often considerably less effective than the corresponding combinations consisting of Vulkazon[®] AFD and antiozonant wax. Vulkazon[®] AFS has no antioxidant or anti-flex cracking effect.

Applications

Vulkazon[®] AFD is used with an antiozonant wax for light-colored goods that must not cause contact staining, e.g. profiles, seals, hose, cables and other products based on NR, IR, BR or SBR, and without wax for products based on CR.

Vulkazon[®] AFS is particularly recommended for light-colored and non-contact-staining goods (see above) based on CR.

Product range and typical properties

Product	Chemical composition	Density (g/cm³)	Initial melting point (°C)	Physical form	Standard packaging	Remarks
Vulkazon® AFS/LG	cyclic acetal	1.06	≥ 85	beige to brown Ientil-shaped granules	20 kg paper bags on pallets	antiozonants for light-colored or black-containing
Vulkazon® AFD	enol ether	1.02	-	colorless to light yellow liquid	200 kg rolling channel drums on pallets	vulcanizates which must not stain through contact

Renacit[®]

Peptizing agents

Characteristics

Highly effective non-dusting chemical formulation for substantially reducing mastication times, thus increasing mixing capacity and reducing costs.

Applications

Renacit[®] 11 or 11/WG are particularly recommended as peptizers for NR but are also suitable for SR. Renacit[®] 11 or 11/WG are mainly used for mastication in internal mixers or on mixing mills in the presence or absence of carbon black.

Product	Chemical composition	Density	Physical	Standard
	(international abbrevation)	(g/cm³)	form	packaging
Renacit [®] 11/WG	2,2'-dibenzamido-diphenyl-disulfide (DBD)	1.4	blue-greenish	
	with activating additive and binder		extrusion granules	20 kg paper bags
Renacit [®] 11	2,2'-dibenzamido-diphenyl-disulfide (DBD)	-	grayish powder	on pallets
	absorbed on clay, low dust			

These plasticizers all improve the low temperature flexibility and resilience of the vulcanizates. Some of the special plasticizers also improve the processing properties and tack of compounds. Others additionally improve the hot air resistance of the vulcanizates.

Applications

Technical goods based on natural or synthetic rubber (especially NBR or CR), e.g. hose and seals for vehicles, aircraft and machinery in general; moldings and extrudates; roll covers; conveyor and transmission belting; cable sheathing; proofing.

Product	Chemical composition (International abbrevation)	Density (g/cm³)	Refractive index (n _D 20 °C)	Physical form	Standard packaging	Remarks
Thioester and	thioether plasticizers					
Vulkanol® OT	ether thioether	0.96	1.474	nearly colorless to yellow liquid	50 kg plastic bunghole drums, 180 kg rolling channel drums	used mainly for nitrile and chloro- prene rubber; Vulkanol® OT par-
Vulkanol® 88	methylene bis (thioglycolic acid butyl ester)	1.10	1.490	light yellow liquid	60 kg and 230 kg plastic bunghole drums	ticularly suitable for improving low tem- perature flexibility;
Vulkanol® 85	ether thioether	1.05	1.471	nearly colorless to yellow liquid	60 kg plastic bunghole drums, 180 kg rolling channel drums	Vulkanol [®] 85 and Vulkanol [®] OT are recommended for articles needing good heat stability; Vulkanol [®] 85 also serves as an anti- static agent
Ester plasticiz						
Vulkanol® 81	mixture of thioesters and carboxylic acid esters	0.98	1.475	light yellow liquid	55 kg and 205 kg bunghole drums	plasticizer for goods in which heat stability and low temperature flexibility must be favorably combined
Aromatic poly	ether					·
Vulkanol® FH	xylene formaldehyde resin	1.06 (at 50 °C)	1.570 (at 50 °C)	bright yellow viscous liquid	50 kg in hobbocks, 200 kg rolling channel drums	gives high building tack

These products are used for three-component bonding systems comprising resorcinol, methylene donor and reinforcing silica filler.

Applications

Production of compounds with which fabrics and cord (including those made of metals or glass) are bonded directly to rubber. Suitable for all types of rubber, except silicone rubber. In CR, Cohedur® RK is recommended as the resorcinol component.

Product	Chemical	Density	Physical	Standard	Remarks	
	composition	(g/cm³)	form	packaging		
	(international					
	abbreviation)					
Cohedur® A 100	hexamethoxymethylmelamine	1.22	colorless,	170 kg PE drums		
	ether (HMMM)		viscous liquid			
Cohedur® A 250	50 % Cohedur® A 200	1.6	white powder	20 kg packages		
	(HMMM) and 50 % filler			on pallets and FIBC	the mechanical prop-	
Cohedur® H 30	hexamethylene	1.3	white powder	20 kg paper bags	erties of vulcanizates	
	tetramine (HMT)			on pallets	are considerably	
	with amorphous				improved; often	
	silica (about 3 %)				resistance to aging,	
Cohedur® RL	45.5 % resorcinol	1.2	orange-brown	60 kg tin hobbocks	too, is improved by	
	45.5 % HMMM		liquid of high	and small bags	the Cohedur® bonding	
	9 % dibutyl phthalate		viscosity		agents	
Cohedur® RS	homogeneous solidified	1.19	beige to slightly	20 kg paper bags		
	melt of resorcinol		reddish-brown	on pallets		
	and stearic acid		lentil-shaped			
	in the ratio 2:1		granules			
Cohedur® RK	resorcinol derivative on	1.55	white powder	25 kg packages	resorcinol component	
	filler in the ratio 1:1			on pallets	for use in CR	

These products are highly effective vulcanization activators. As the loading is increased, the activity of the vulcanization system and the degree of crosslinking are increased. Also used as light-colored reinforcing fillers.

Applications

Suitable for highly elastic or transparent vulcanizates; vulcanizates cured with metal oxides and without sulfur; food-contacting goods.

Product	Chemical	Density	BET	Physical	Standard	Remarks
	composition	(g/cm³)	surface area (m²/g)	form	packaging	
Zinkoxyd aktiv®	fine particles of precipitated zinc oxide	5.0	45	white to slightly	20 kg paper bags	Pb content 3 ppm,
Zinc Oxide Transparent	fine particles of precipitated zinc carbonate	3.5	45	yellowish powder	on pallets	Cd content 2 ppm; also suitable for latex

Fillers with medium to strong reinforcing effect.

Applications

For all rubbers except silicone rubber. Vulkasil[®] S and Vulkasil[®] N are used mainly for hard transparent, light or colored rubber goods, e.g. footwear soles and heels, hose, profiles, cable sheathing, technical goods, and as ingredients of RFS bonding systems (e.g. Cohedur[®] systems). Vulkasil[®] C and Vulkasil[®] A 1 are not suitable for transparent goods.

Product range and typical properties

Product	Chemical	Density	BET	рН	Physical	Standard	Remarks
	composition	(g/cm³)	surface	value ⁽¹⁾	form	packaging	
			area				
			(m²/g)				
Vulkasil® S	reinforcing pre-	2.0	175	6.2	white amorphous	25 kg paper bags	
	cipitated silica				powder	on pallets	
Vulkasil® S/KG	reinforcing pre-	2.0	175	6.2	white granules	25 kg paper bags	
	cipitated silica					on pallets and FIBC	products are free
Vulkasil® N	reinforcing pre-	2.0	125	6.9	white amorphous		from crystalline
	cipitated silica				powder	20 kg paper bags	silica and silicates
Vulkasil® C	precipitated silica	2.0	50	9.0	white amorphous	on pallets	
	with a medium				powder		
	reinforcing effect						
Vulkasil® A 1	precipitated sodium	2.0	60	11.3	white amorphous	25 kg paper bags	
	aluminum silicate				powder	on pallets	
	with a medium						
	reinforcing effect						

(1) according to DIN/ISO 787/9

For further information please contact your regional expert

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